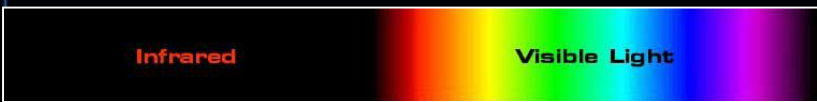
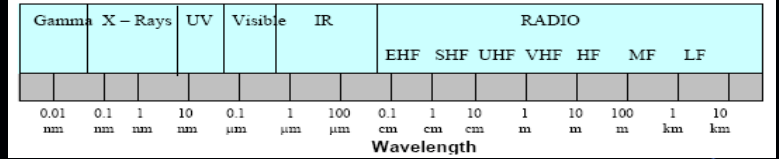


# Osnove infracrvenih termovizijskih kamera

Termografija = profilisanje polja temperature na objektu snimanja

Princip: svako telo na temperaturi iznad apsolutne nule zrači IR energiju. IR zračenje je deo elektromagnetnog spektra i zahvata frekventni opseg između vidljivog svetla i radio talasa.

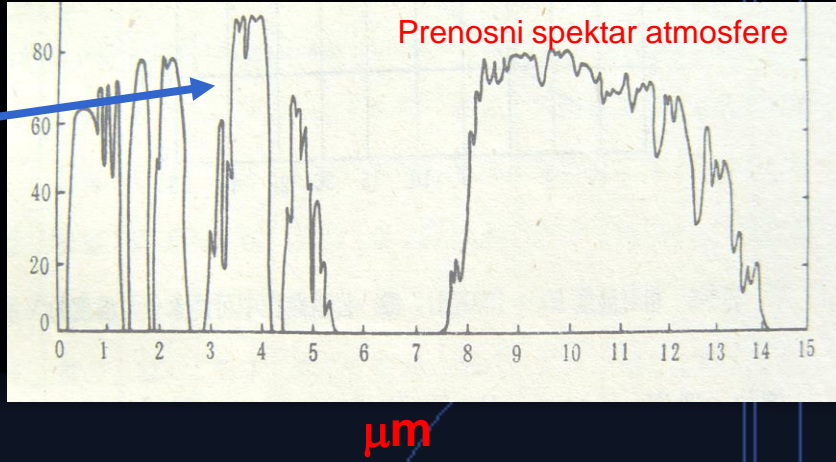
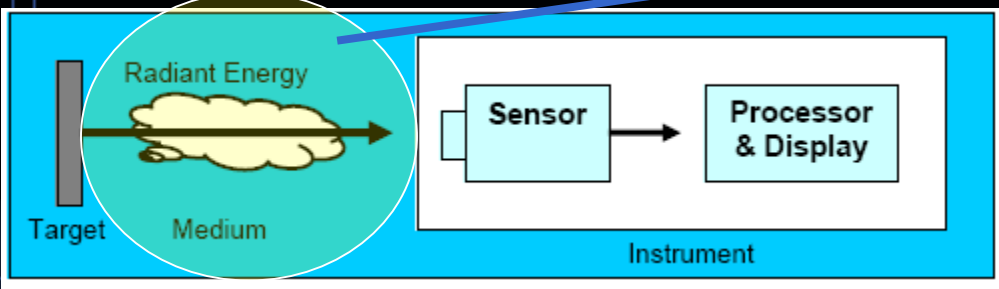


Stefan – Boltzmann z.

$$w = K\sigma(T^4 - T_R^4)$$

w = watts/meter<sup>2</sup>  
 σ = Stefan-Boltzmann constant, 5.6697 x 10<sup>-6</sup> watts/m<sup>2</sup> - T  
 T = Absolute temperature, kelvins

Visible light: 0.38~0.78μm  
 Infrared ray: 0.78~1000μm

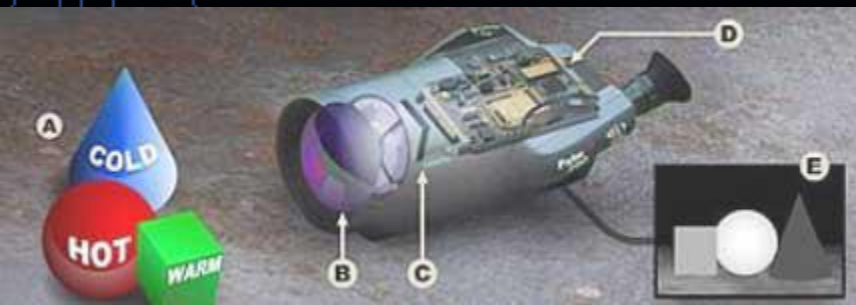


Definisana tri propusna opsega: 1 – 3 μm, 3 – 5 μm, 8 – 14 μm

Sočiva od Silicijuma

Sočiva od Germanijuma

# Osnove infracrvenih termovizijskih kamera

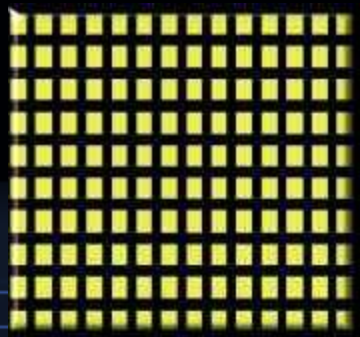
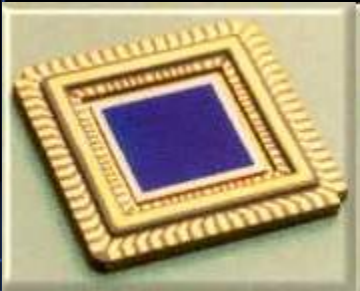


Infracrvena energija sa objekata snimanja A se fokusira korišćenjem sočiva B fokusira na infracrveni detektor C, sa koga se signal dalje vodi na elektroniku za procesiranje slike koja pravi sliku koja se prikazuje na displeju E.

Infracrveni detektor C: najčešće korišćeni princip je princip MIKROBOLOMETRA (meri promenu infracrvene energije). MATERIJAL: Vanadium Oxide, Amorfni Silicijum.

IR TERMOMETAR: Snima temperaturu u tački (Point sighting)

IR KAMERA: profilisanje temperature na 2D površini. Posедуje FPA (FOCAL PLANE ARRAY)



FPA: mreža IR detektora. Najšešće:

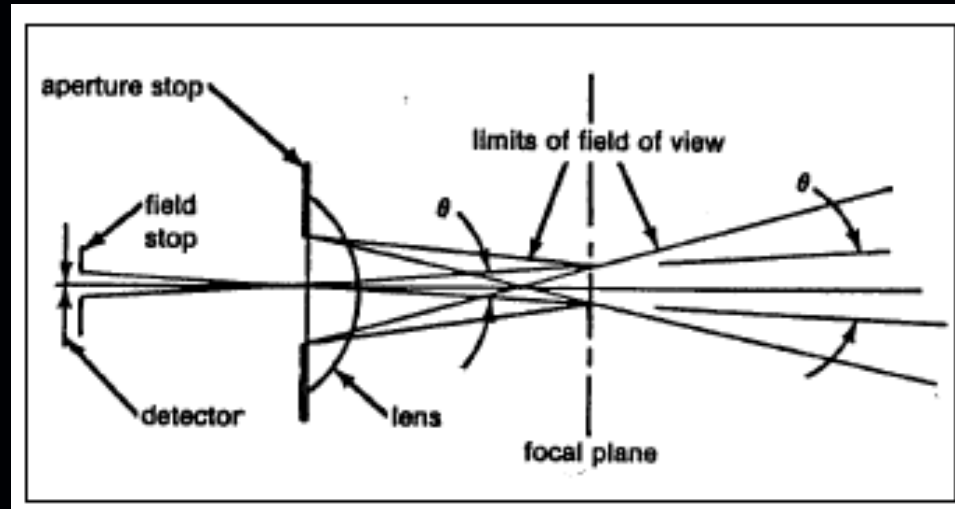
WxD = 160 x 120 pixela

WxD = 320 x 240 pixela

FILL FACTOR: kod najboljih modela do 90%

# Osnove infracrvenih termovizijskih kamera

FIELD OF VIEW (FOV): polje koje kamera zahvata



U čemu se ogled kvalitet IR kamere?:

1. Kvalitet sočiva (fokus, materijal...)
2. Broj piksela na FPA. Sa identičnim ostalim karakteristikama kamera sa većim brojem piksela je kvalitetnija
3. Elektronika za poboljšavanje slike (u originalu je slika BW a softverski se od nje pravi kolor konturna mapa, mogućnost EKSTRAPOLACIJE itd.)

# Osnove infracrvenih termovizijskih kamera

## **PREDNOST IR termovizije:**

1. Beskontaktna tehnika merenja
2. Brza, pouzdana sa veoma tačnim rezultatima merenja
3. Velika površina se može snimiti za veoma kratko vreme
4. Rezultati prezentovani u vizuelnoj i digitalnoj formi
5. Ne zahteva dugotrajnu i komplikovanu obuku operatera

## **MANE IR termovizije:**

1. Cena kamere može biti visoka
2. Nemogućnost detekcije temperature u sredinama koje su razdvojene staklom, polythene materijalom itd.

# Osnove infracrvenih termovizijskih kamera

## IR Thermal Imaging Miracle MobIR® M4



### Imaging Performance

#### THERMAL

Detector Type:	Uncooled FPA microbolometer (160× 120 pixels, 35 μ m)
Spectral Range:	8-14 μ m
Field of View:	25° × 19°
Thermal Sensitivity:	≤120mk at 30°C
Image Frequency:	50Hz PAL

#### VISUAL

Built- in Digital Video:	CMOS Sensor, 640 x 480 pixels, 2"colors
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### Image Presentation

External Display:	2.2" TFT & 1.2" CSTN high resolution color LCD
Display Color:	256 level, 8 palettes (Rainbow, iron, B&W, etc)

### Measurement

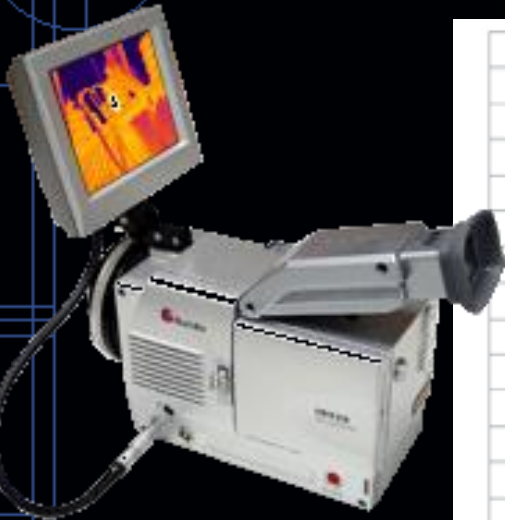
Temperature Range:	-20°C - +250°C
Accuracy:	±2°C or ± 2% of reading
Measurement Modes:	Spot / manual (up to 4 moveable), spot / automatic placement at max, area (up to 4 moveable) displaying either max, min, or average, isotherm, line profile, auto alarm
Emissivity Correction:	Variable from 0.01 to 0.99 (in 0.01 increment)
Measurement Features:	Automatic correction based on user input for reflected ambient temperature, distance, relative humidity, atmospheric transmission and external optics

### Image Storage

Type:	Built-in Flash memory (8G bit capacity)
File Format:	IRI (An individual file consists of infrared image, visual image and voice annotation if any)
Voice Annotation:	Variant for different files, up to 180 seconds per file

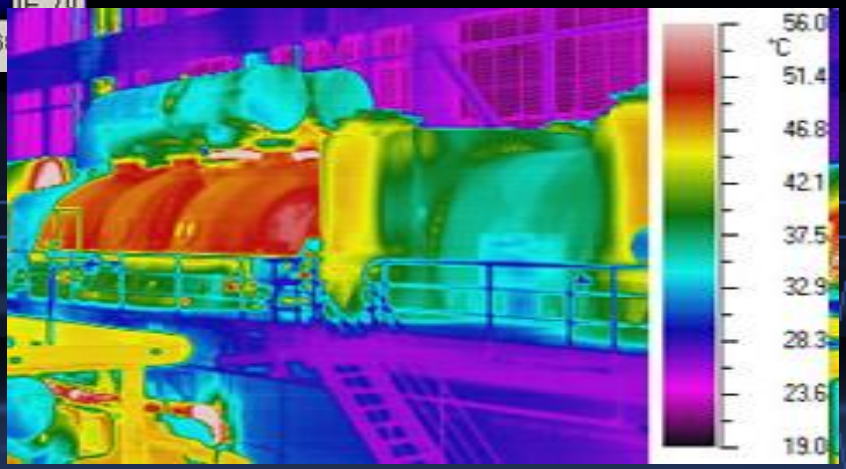
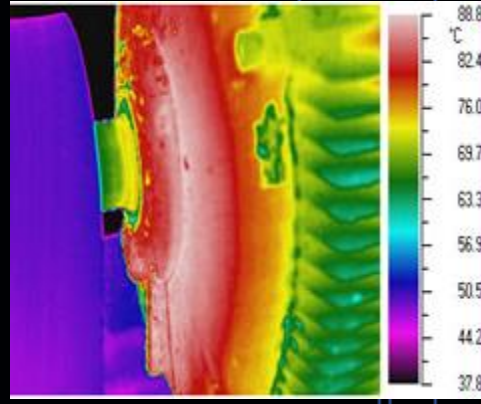
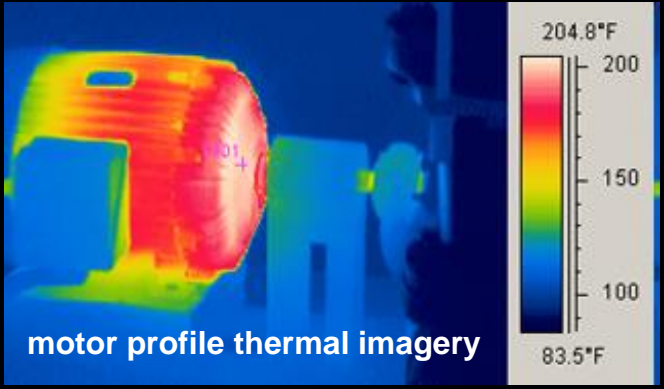
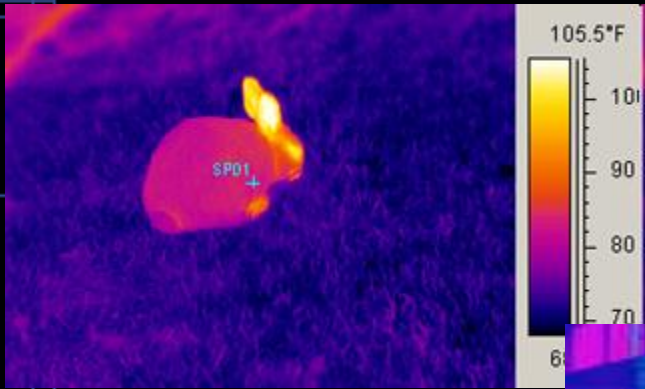
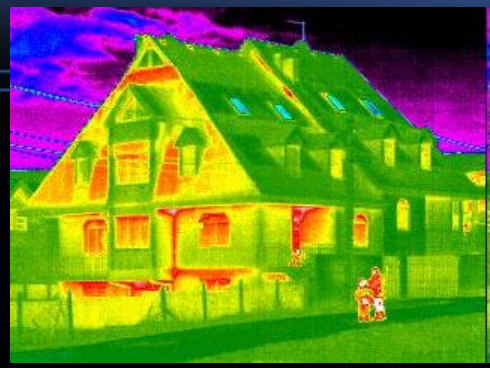
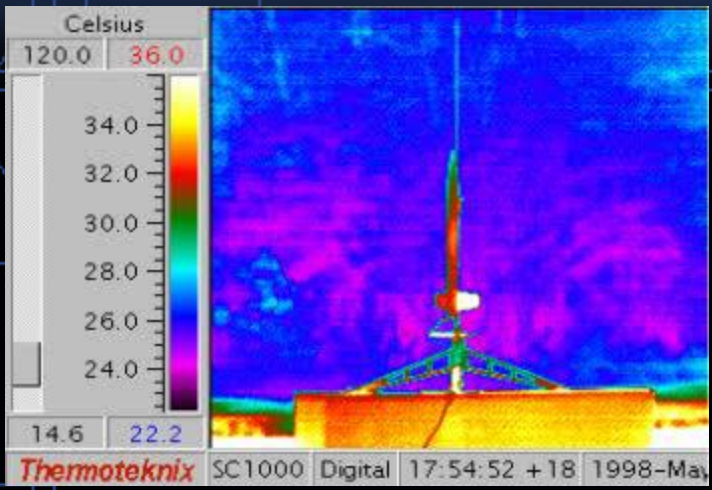
# Osnove infracrvenih termovizijskih kamera

## Fully Featured IR Thermal Camera GUIDIR® IR928

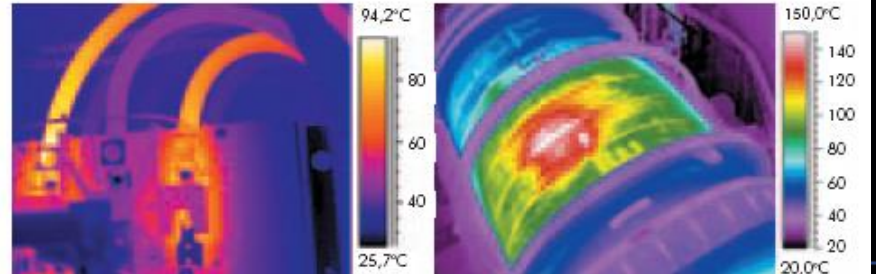
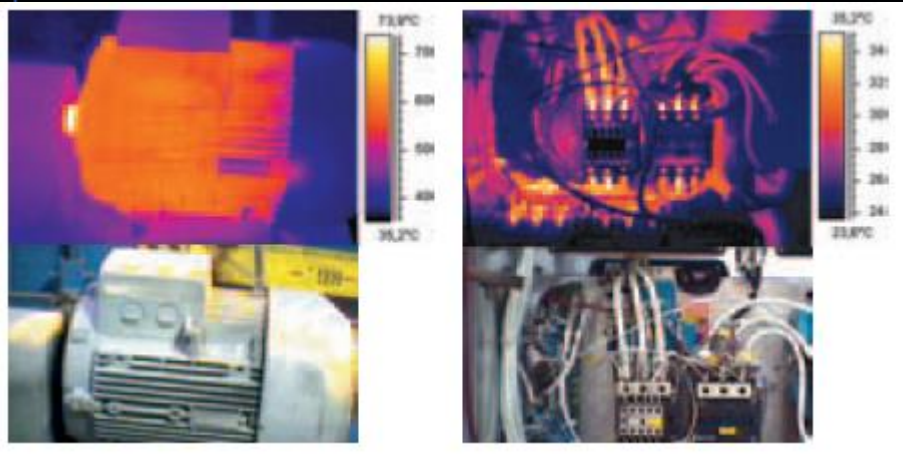
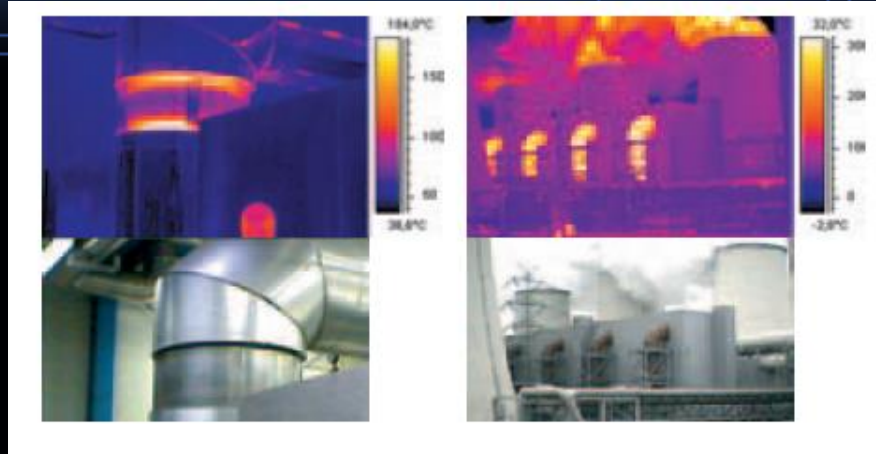
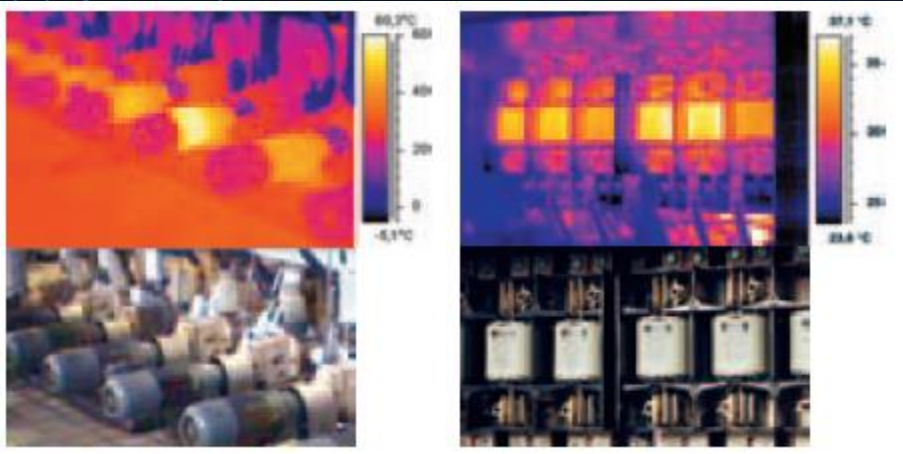


<b>Imaging Performance</b>	
<b>THERMAL</b>	
Detector Type:	Uncooled FPA Microbolometer (320× 240 pixels, 45 μ m)
Spectral Range:	8-14 μ m
Field of View:	21°× 15°
Image Frequency:	50Hz PAL/ 60Hz NTSC, non-interlaced
Thermal Sensitivity:	0.08°C at 30°C
Electronic Zoom:	×2, ×4 interpolating
<b>VISUAL</b>	
Built-in Digital Video:	CMOS Sensor, 640 x 480 pixels, 2 <sup>nd</sup> colors
<b>Image Presentation</b>	
External Display:	4" high resolution color LCD (TFT)
Viewfinder	0.25" built-in high resolution color LCD (TFT)
Video Output:	PAL/ NTSC, composite video
<b>Measurement</b>	
Temperature Range:	-20°C - +500°C (up to +1500°C optional)
Accuracy:	±1°C or ±1% of reading
Measurement Modes:	Spot / manual (up to 4 moveable), spot / automatic placement at max, area (up to 4 moveable) displaying either max, min, or average, isotherm, line profile, auto alarm
Measurement Features:	Automatic correction based on user input for emissivity, reflected ambient temperature, distance, relative humidity, atmospheric transmission and external optics Image Storage
<b>Image Storage</b>	
Type:	Removable 256MB Compact Flash Memory card
File Format:	IRI (An individual file consists of infrared image, visual image and voice annotation if any)

# Osnove infracrvenih termovizijskih kamera

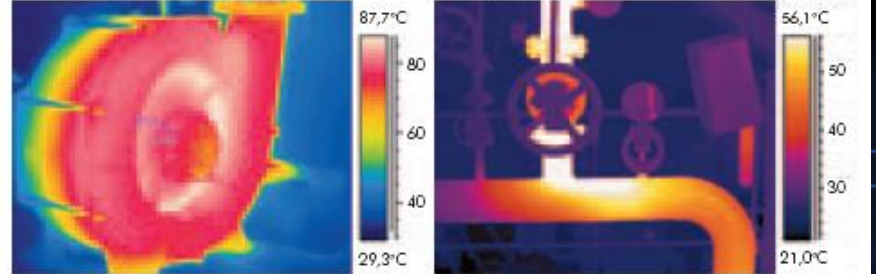


# Osnove infracrvenih termovizijskih kamera



See loose connections

Hot spot in oven

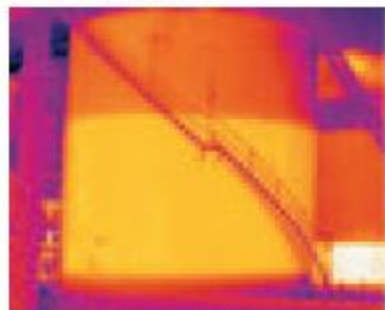


Overloaded pump

Steam trap



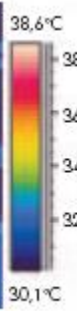
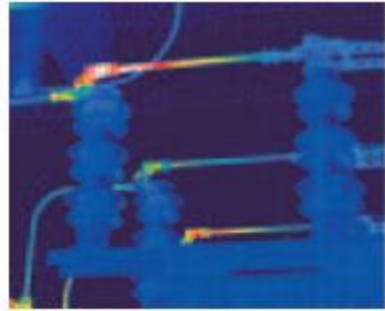
# Osnove infracrvenih termovizijskih kamera



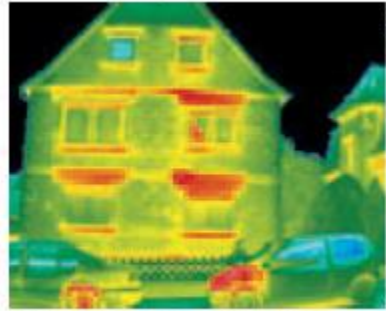
Level detection in tanks



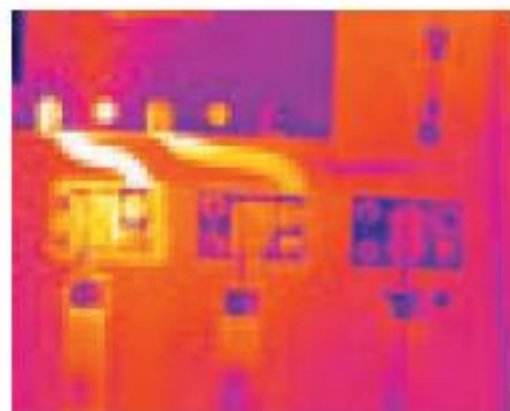
Find incorrectly secured connections



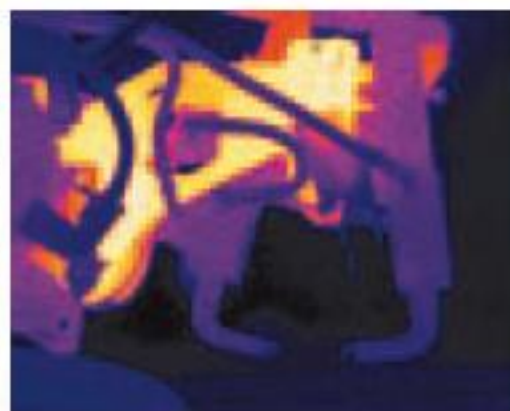
See oxidation of HV switches



Hot spots due to bad insulation



Measure fuses



Hot spot in welding robot